



Charger Gauge Face Install

(2015-present)



1. Remove trim surrounding the cluster, radio, and climate control (all one piece).



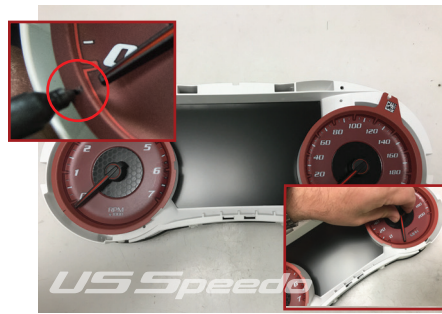
2. Remove screws that hold instrument cluster into place



3. Unplug wiring harness from back of cluster



4. Remove lens cover from instrument cluster



5. Mark the factory needle set with marker on OEM gauge face as shown in the picture



6. Once needles are marked, rotate speed and tach counter clockwise and pull straight up on needle to remove it from stepper motor



Place adhesive where X's are
DO NOT COVER ICONS



7. Remove OEM gauge face from the cluster and replace it with your new US Speedo, custom gauge face



8. Press needles back onto stepper motor and rotate counter clockwise again, making sure you stop the needle at its original location marked on OEM part



9. Once your needles are at their original set and everything looks as shown in the picture, you can then put the lens back onto the cluster

10. Once your lens is on, your new and improved instrument cluster is ready to install in the vehicle!